

Customer First Service Foremost

WITH CE & SGS CERTIFICATE



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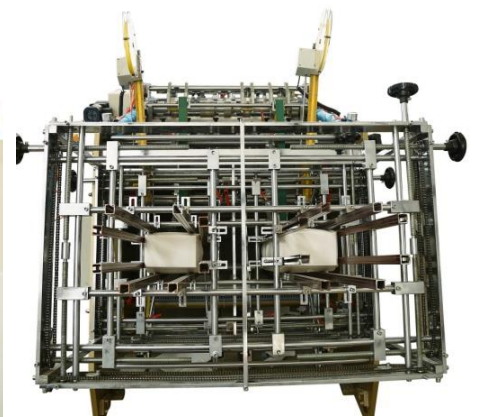
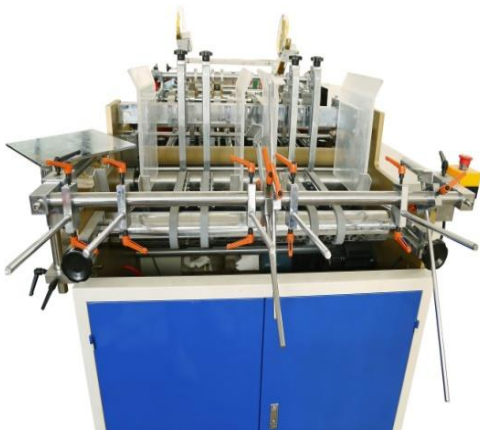
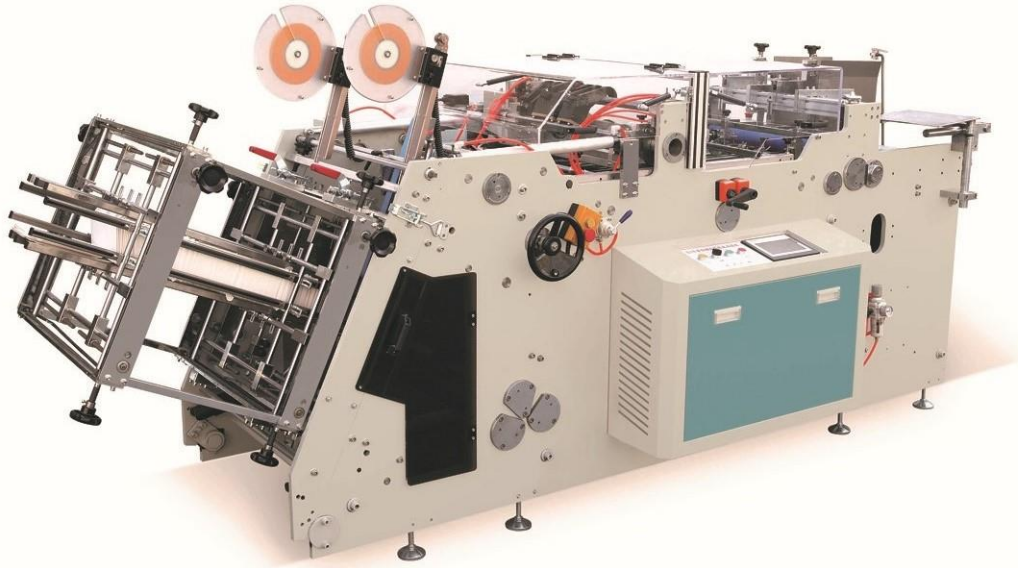
Mob Phone: 008618868261339

Web: www.bonjochina.com

www.unitelychina.com

Automatic Paper Carton Erecting Forming Machine

Model: BJ-DB Double Lanes (one servo motor feeding)



Remark:

Price term	FOB Ningbo Port, China
Payment term	By 100% T/T , 30% of deposit in advance, 70% balance before shipment.
Delivery time	30 working days will be shipment after received the deposit and confirmed the samples /drawings
Package	Ply wooden Case/ Ply Wooden Tray

Guarantee	one year .during this period ,in case of any troubles of the machine being discovered is not due to bad operation,and caused by machineself,the seller will repair/replace/send the spare parts for free. after one year,the seller will supply the spare parts to buyers as the cost.
Installation and test running of machine	we will send our technician to install and test run the machine and train operation ,according to customer's requirements. all expense abroad including getting visa,2-way air tickets,food .hotel.local traffic ,translator ,worker salary (usd100 /day) etc should be covered by buyer.

Technical specifications:

Type	BJ-DB carton box erecting forming machine
Suitable material:	200-600gsm white card board, PE coated paper, Kraft paper, corrugated paper
Production speed:	100-200pcs/min (double lane)
Blank paper size:	Length 100-450mm, feeding Width 100-450mm , Height 15-200mm, Angle 4-50°
Blank paper weight:	Max. 3mm for corrugated paper
Total power:	7KW
Total weight:	2400KGS
Packing dimension:	3600x1850x1800mm
Power source:	380V, 50HZ

Main electrical parts:

MAIN ELECTRICAL PARTS LIST: (BRAND)		
1) Frequency converter	Simens, German	SIEMENS
2) Programmable controller:	Simens, German	Autonics
3) PLC power:	Simens, German	SIEMENS
4) Touch panel :	Simens, German	SIEMENS
5) Photo electronic switch:	Autonics, Korea	Autonics
6) A.C contactor :	Simens, German	SIEMENS
7) Button:	Simens, German	SIEMENS
8) Reply:	Simens, German	SIEMENS

Machine brief details:

1). It is an ideal equipment to produce paper box such like hamburger box, chips box, fried chicken box, kids

meal box, fast food box, fast noodles box etc.

2). With firm structure, high quality, low noise and high efficiency.

3). It has paper feeding unit, adjusted unit, glue unit, forming unit, finished products collecting unit and also counting unit.

Main differences and advantages:

1). With very experienced engineers and designer, we never stop, keep improving and perfecting on machines.

We can custom order and put plasma device, hot melt glue device on the machine as customer required.

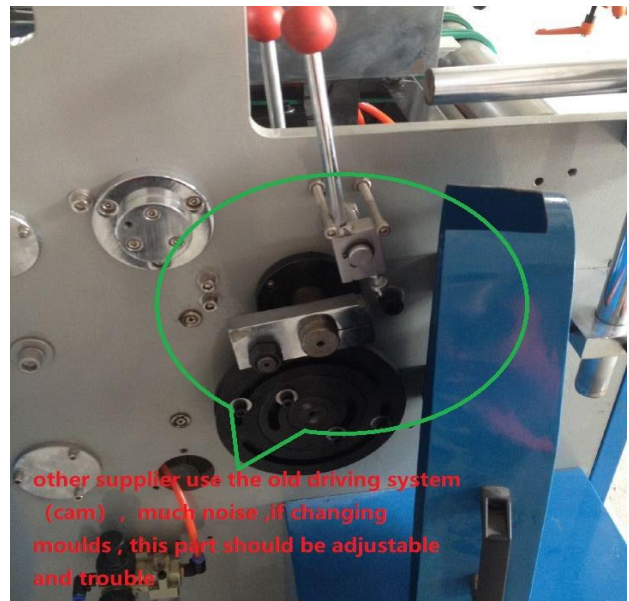
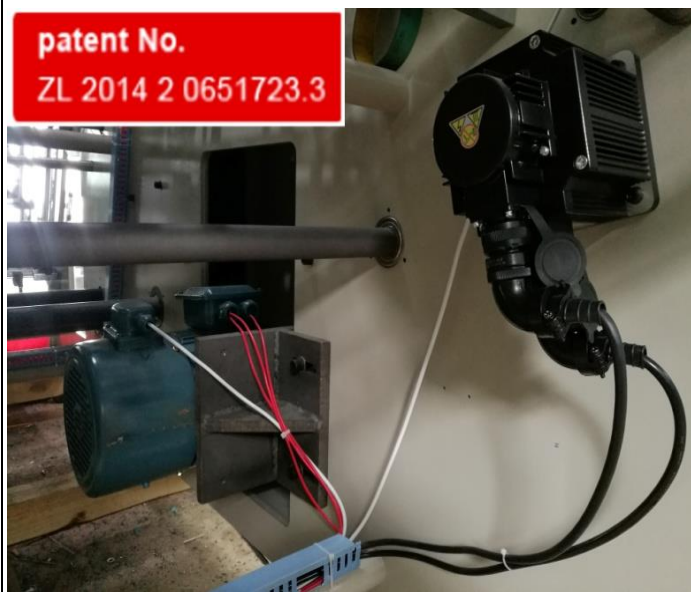
We were the first factory in China who choosing servo motor for feeding paper system instead of traditional cam system, it have less noise and easier to adjust in order to make different size and shape boxes.

In the year of 2014, we have applied to Patents and the number as below.

(For paper feeding system –servo motor device)

1. Our factory use servo motor driving system for paper feeding .less noise and adjustable is easier when changing moulds .
patent No.:ZL 2014 2 065 1723.3

But Other supplier use old cam running driving system
Much noise and adjustable is trouble when changing moulds .



2. We improved paper holder parts ,and use Imported wider three belts to feeding paper , much Stable and reduce paper wasting .

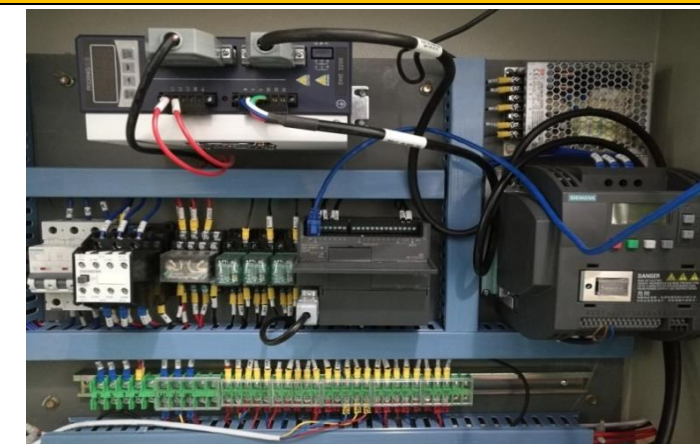
The old style(other supplier) paper holder is easy to make the Paper trackslip ,the roller is easier abrasion



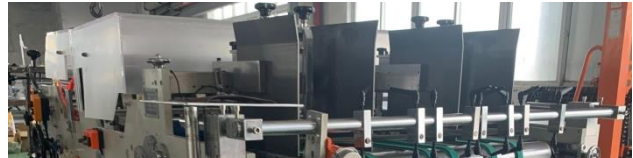
3. We improved and use bigger and heavier gear sleeve instead of usual small gear sleeves, help in Machine. running more stable. All the gears have been second processed by gear grinding machine, in order to make it smooth, then go quenching treatment. For those parts we pay extra processing money because we want it to be perfect quality.

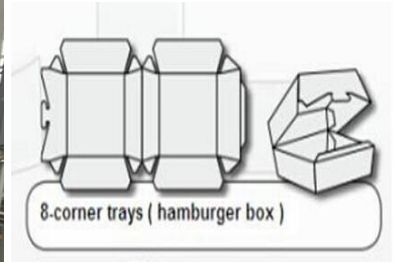
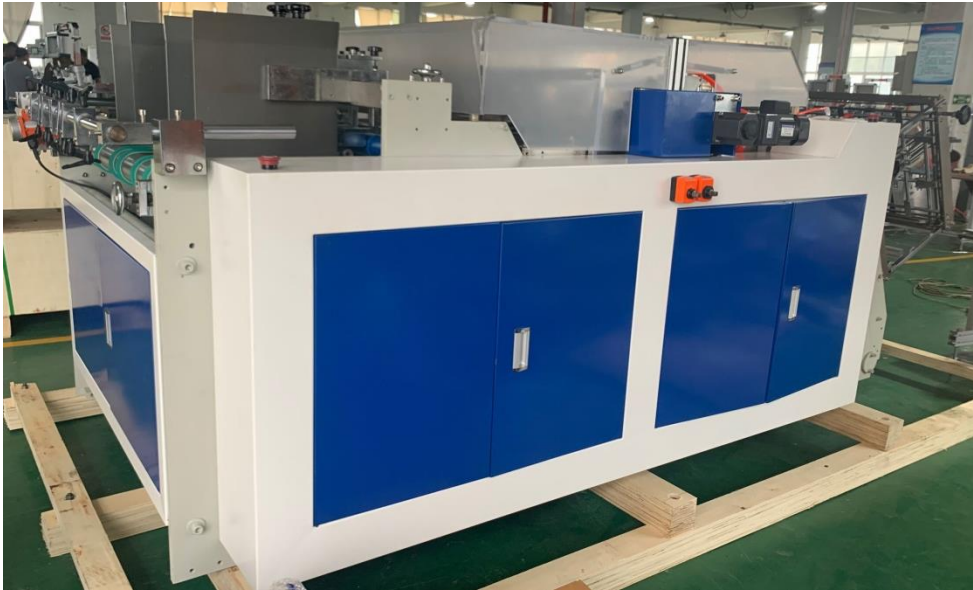


4. Nearly all electrical parts (include PLC and Touch screen) use Simens ,Germany brand

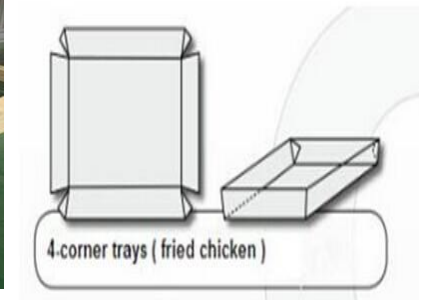


Machine Details Photo :



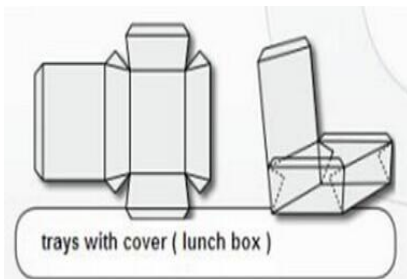


8-corner trays (hamburger box)

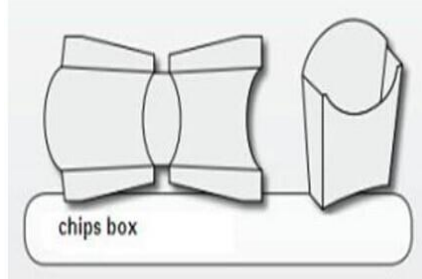


4-corner trays (fried chicken)

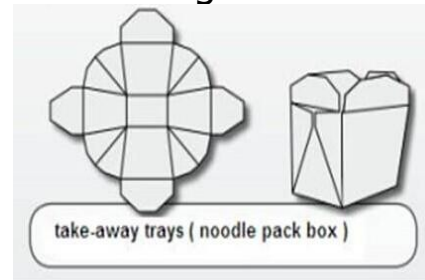
Available box can be made by our BJ-DB box forming machine



trays with cover (lunch box)



chips box



take-away trays (noodle pack box)

